



M189

SEMI SYNTHETIC CUTTING FLUID

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Semi-synthetic machine fluid for cutting, turning, milling, sawing and CNC automatic machines.

FEATURES & BENEFITS

Reduces Health Risks Semi-synthetics incorporate a low level of highly refined oils. Contains no phenolic biocides or nitrites reducing the risks of skin irritation and infection.

Superior Finish Improves machine performance to provide a superior finish across a variety of operations and feedstock's including stainless and H.T. steel.

Corrosion Protection A highly efficient organic corrosion inhibitor package ensures protection of both the machine and ferrous work pieces.

Tramp Oil Tolerant Remains stable even under conditions of excessive oil contamination.

Low 'Top Up' Rates Low surface tension minimises coolant drag out providing even more economy.

Extended Tool Life The enhanced cooling performance of water containing products combines with multi-metal anti corrosion properties to extend machine tool life.

DIRECTIONS

Always add semi-synthetics to water to dilute and not vice-versa and protect from frost. Determine the optimum dilution range for normal conditions of working (3-5%) and maintain the solution by using a refract meter. Top up using stock solution.