



# M184

## SYNTHETIC GRINDING FLUID

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A fully synthetic grinding fluid.

### FEATURES & BENEFITS

**Reduces Health Risks** Contains no highly refined oils. Contains no phenolic biocides or nitrites reducing the risks of skin irritation and infection.

**Superior Finish** Improves machine performance to provide a superior finish across a variety of operations and feedstock's including stainless and H.T. steel.

**Corrosion Protection** A highly efficient organic corrosion inhibitor package ensures protection of both the machine and ferrous work pieces.

**Tramp Oil Tolerant** Remains stable even under conditions of excessive oil contamination.

**Low `Top Up` Rates** Low surface tension minimises coolant drag out providing even more economy.

**Extended Tool Life** The enhanced cooling performance of water containing products combines with multi-metal anti corrosion properties to extend machine tool life.

### DIRECTIONS

Add M184 to water to dilute. Determine the optimum dilution range for normal conditions of working (3-5%) and maintain the solution by using a refract meter. Top up using stock solution.